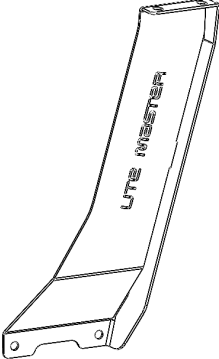
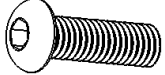

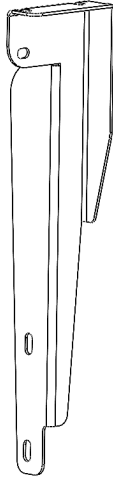

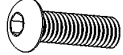





# Ford Ranger 2022+

## GearForce Fit kit



### Despatch List:

ID #	DESCRIPTION	IMAGE	QTY	✓	ID#	DESCRIPTION	IMAGE	QTY	✓
[1]	Front Mounting Brackets (PRT-008162L-A)		x1L x1R		[3]	M8x30 Btn Head Bolt		x8	
	(PRT-008162R-A)				[4]	M8 Flat Washer		x8	
[2]	Rear Mounting Brackets (PRT-008134L-A) (PRT-008134R-A)		x1L x1R		[5]	M8 Spring Washer		x8	
					[6]	M6x20 Btn Head Bolt		x10	
					[7]	M6 Flat Washer		x10	
					[8]	M6 Flange Nut		x8	
					[9]	M6 Spring Washer		x10	

This product is for a Ford Ranger 2022 wellside that does **NOT** have the Ford Cargo Management Aluminium Rail installed. This Rail is provided stock with the Ford Ranger Wildtrak models only. Please contact Utemaster customer service if you have this rail installed.

1



Remove the central tub hooks on both sides

2



Install the front mounting brackets **1** in place of the hooks. Reuse the existing bolts or alternatively using the provided fasteners:

**3** 2x M8x30 Bolts

**4** 2x M8 Flat Washers

**5** 2x M8 Spring Washers

**Repeat for the opposite side**

3



Remove the rear tub hooks

4



Remove the bolts fixing the small rear brackets in place

5



Remove the last bolt holding the remaining bracket in place.

The easiest method to do this is to get the bolt slightly loose and then slide the bracket down to get full access to the head



6



Remove this rear tub bolt

7



Install the rear mounting brackets **[2]** in place of the hooks. Reuse the existing bolts or alternatively using the provided fasteners:

**[3]** 2x M8x30 Bolts

**[4]** 2x M8 Flat Washers

**[5]** 2x M8 Spring Washers

**Repeat for the opposite side**

8



Bolt the bracket to the side of the tub reusing the existing fasteners or using the following provided fasteners:

**[6]** 1x M6x20 Bolts

**[7]** 1x M6 Flat Washers

**[9]** 1x M6 Spring Washers

**Repeat for the opposite side**

9



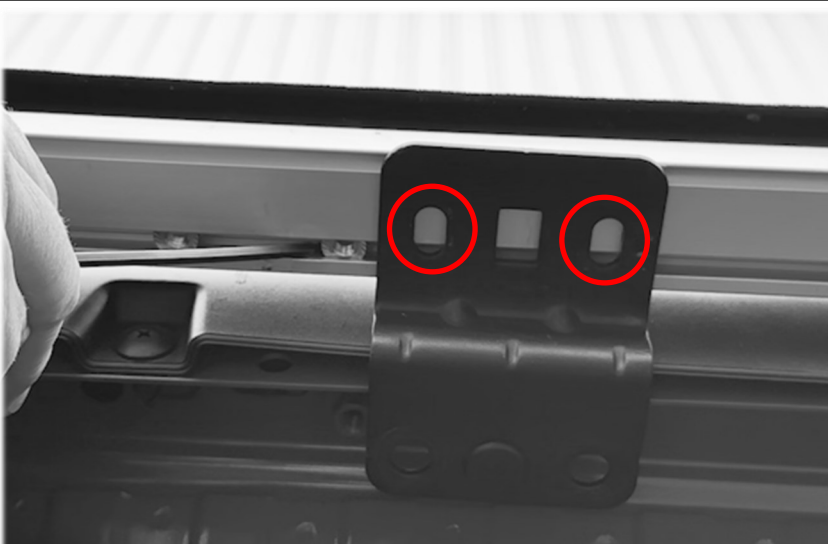
Remove the rubber capping at the rear of the roller lid track

10



Slide in 4x M6 flange nuts **18** through the bottom t-track

11



Slide the flange nuts down the t-track so that there is one nut over each hole in the mounting brackets.

To slide the nuts all the way down the track you will need to remove the bolts from this highlighted bracket and move the thread plates down. Ensure to refasten this bracket in place after moving the thread plates and nuts along.

12



Bolt the rear mounting bracket to the T-Track and flange nuts using the following fasteners:

**[6]** 2x M6x20 Bolts

**[7]** 2x M6 Flat Washers

**[9]** 2x M6 Spring Washers

**Repeat for the opposite side**

13



Bolt the front mounting bracket to the T-Track and flange nuts using the following fasteners:

**[6]** 2x M6x20 Bolts

**[7]** 2x M6 Flat Washers

**[9]** 2x M6 Spring Washers

**Repeat for the opposite side**

Your GearForce for Ranger Fit Kit is now fully fitted and ready use.  
Thanks again for choosing Utemaster and don't forget to keep checking our website for our latest innovations!